Steering System

ST-2

General Information

General

Specification

Items			Specification	
Steering geor	Туре		Rack & Pinion	
Steering gear	Rack stroke		142 mm / 144 mm	
	Туре		Gear pump	
Motor numn unit	Relief pressure		108.3 ~ 116 bar	
	Displacement		1.5 cc/rev	
	Max. volume flow		7.8 LPM	
	Туре		Vane	
Oil pump	Displacement		10.5 cc/rev	
	Relief pressure		102(+3/-2)kgf/cm [*]	
	Innor	225/55 R17	41.59°±1°30'	
Stooring onglo	Inner	225/50 R18	42.70°±1°30'°	
Steering angle	Quitar	225/55 R17	34.07°	
	225/50 R18		34.02°	
Dower steering oil	er steering oil NPS		Pentosin CHF 202	
			PSF-4	

Tightening Torques

ال تعمير کاران خودرو در ايران	Tightening torque			
items	N.m	kgf.m	lb-ft	
Drive shaft nuts	200 ~ 280	20.0 ~ 28.0	$145 \sim 203$	
Steering column assembly & universal joint	18 ~ 25	1.8 ~ 2.5	13 ~ 18	
Universal joint to steering gear	18 ~ 25	1.8 ~ 2.5	13 ~ 18	
Tie-rod end andknuckle	85 ~ 110	8.5~11.0	61 ~80	
Power steering gear box and sub frame	80 ~ 100	8.0 ~ 10.0	58 ~ 72	
Pressure tube wrench bolt and power steering motor pump unit	20 ~ 30	2.0 ~ 3.0	14 ~ 21	
Power steering motor pump unit bracket and s- ide body frame	$45 \sim 60$	4.5 ~ 6.0	33 ~ 43	
Universal joint to dust cover	13 ~ 18	1.3 ~ 1.8	9~13	
Steering column mounting bolt	13 ~ 18	1.3 ~ 1.8	9~13	

General Information

Special Service Tools

Tool (Number and Name)	Illustration	Use
09561-11001 Steering wheel puller		Removal of steering wheel
00570 04000	KPRE103G	
Oil pressure gauge		(Use with 09572-22100, 09572-21200)
	EPRF001F	
09572-22100 Oil pressure gauge adaptor (مسئوليت محدود)	EPRF001H	Measurement of oil pressure (Use with 09572-21000, 09572-21200)
09572-21200 Oil pressure gauge adaptor		Measurement of oil pressure (Use with 09572-22100, 09572-22100)
	EPRF001G	
09568-2J100 Ball joint puller	SBHSS8062D	Separation of tie-rod end ball joint

ST-3

Troubleshooting

Steering System

Symptom	Probable cause	Remedy
Excessive play in steering	Loose yoke plug	Retighten
	Loose steering gear mounting bolts	Retighten
	Loose or worn tie rod end	Retighten or replace as necessary
Steering wheel operation	V-belt slippage	Readjust
is not smooth (Insufficient	Damaged V-belt	Replace
	Low fluid level	Replenish
	Air in the fluid	Bleed air
	Twisted or damaged hoses	Correct the routing or replace
	Insufficient oil pump pressure	Repair or replace the oil pump
	Sticky flow control valve	Replace
	Excessive internal oil pump leakage	Replace the damaged parts
	Excessive oil leaks from rack and pinion in gear box	Replace the damaged parts
	Distorted or damaged gear box or valve body se- als	Replace
Steering wheel does not	Excessive turning resistance of tierod end	Replace
return properly	Yoke plug excessively tight	Adjust
سولیت محدود) خودرو در ایران	Tie rod and/or ball joint cannot turn smoothly	Replace
	Loose mounting of gear box mounting bracket Worn steering shaft joint and/or	Retighten
	Worn steering shaft joint and/or body grommet	Correct or replace
	Distorted rack	Replace
	Damaged pinion bearing	Replace
	Twisted or damaged hoses	Reposition or replace
	Damaged oil pressure control valve	Replace
	Damaged oil pump input shaft bearing	Replace
Noise	Hissing Noise in Steering Gear There is some noise with all power steering systems. One of the most common is a hissing sound when the steering wheel is turned and the car is not moving. This noise will be most evident when turning the wheel while the brakes are being applied. There is no relationship between this noise and steering performance. Do not replace the valve unless the "hissing" noise becomes extreme. A replaced valve will also make a slight noise, and is not always a solution for the condition.	
Rattling or chucking noise	Interference with hoses from vehicle body	Reposition
in the rack and pinion	Loose gear box bracket	Retighten
	Loose tie rod end and/or ball joint	Retighten
	Worn tie rod and/or ball ioint	Replace

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General Information

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Symptom	Probable cause	Remedy
Noise in the oil pump	Low fluid level	Replenish
	Air in the fluid	Bleed air
	Loose pump mounting bolts	Retighten



اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

Steering System

Checking Stationary Steering Effort

fluid.

1. Position the vehicle on a level surface and place the

2. Start the engine and turn the steering wheel from lock to lock several times to warm up the power steering

steering wheel in the straight ahead position.

EHPS

Steering Wheel Play Inspection

- 1. Turn the steering wheel so that the front wheels can face straight ahead.
- 2. Measure the distance that the steering wheel can be turned without moving the front wheels.



General Information

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Power Steering Fluid Replacement

Always use genuine Pentosin CHF202. Using other type of power steering fluid or ATF can cause increased wear and poor steering in cold weather.

- 1. Raise the reservoir and then disconnect the return hose to drain the reservoir. Be careful not to spill the fluid on the body and parts. Wipe off any spilled fluid at once.
- 2. Connect a tube of suitable diameter to the disconnected return hose, and put the hose end in a suitable container.
- 3. Jack up the front wheels and turn the steering wheel from the lock to lock until fluid stops running out of the tube.
- 4. Reconnect the return hose to reservoir.
- 5. Fill the reservoir with the power steering fluid and then bleed the power steering system.

ـتال خودرو سامانه (مسئوليت محدو

به دیجیتال تعمیرکاران خودرو در ایران

Air bleeding

Always use genuine Pentosin CHF202. Using other type of power steering fluid or ATF can cause increased wear and poor steering in cold weather.

- 1. Jack up the front wheels.
- 2. Fill the reservoir with the power steering fluid up to the level of 'COLD MAX' marked on the reservoir.



SBHST8034D

Be careful not to start the engine. If starting the engine before performing the steps 3 through 4, it may cause an abnormal noise during power steering pump operation.

- 3. Turn the steering wheel from lock to lock 5 \sim 6 times for 15 \sim 20 seconds.
- 4. Crank the engine $1 \sim 2$ times by turning the ignition key very quickly from the 'On' position to the 'Start' position, but do not start the engine.
- 5. Turn the steering wheel from lock to lock 5 \sim 6 times for 15 \sim 20 seconds.
- 6. Start the engine and keep turning the steering wheel from lock to lock until air bubbles stop appearing in the reservoir with the engine idle.
- Check the color and level of the power steering fluid in the reservoir and then replenish the reservoir up to the 'COLD MAX' level as required.

If the fluid level moves up and down when turning the steering wheel, the fluid overflows out of the reservoir when turning off the engine or the fluid is a white color, it indicates that air bubbles have not been removed sufficiently from the power steering system. Therefore, repeat the steps 5 through 6 as required.

Steering System

ST-8

Oil Pump Relief Pressure Test

- 1. Disconnect the pressure tube from the power steering pump and then install the special tools between the pump and the pressure tube as illustrated below.
- 2. Start the engine and turn the steering wheel several times so that the fluid temperature rises to approx. 50 \sim 60 C (122 F).
- 3. Set the engine speed to approx. 1000rpm.
- 4. Close the shut-off valve of the special tools and measure the fluid pressure.

Relief pressure: $108.3 \sim 116$ BAR

Do not keep the shut-off valve on the pressure gauge closed for longer than 10 seconds.

- 5. Remove the special tools, and than connect the pressure tube to the pump by tightening the eye bolt.
- 6. Bleed the power steering system.

NPS

Steering Wheel Play Inspection

- 1. Turn the steering wheel so that the front wheels can face straight ahead.
- 2. Measure the distance that the steering wheel can be turned without moving the front wheels.

Standard value: 30mm (1.18in.) or less



SBHST8032D

3. If the play exceeds standard value, inspect the steering column, shaft, and linkages.

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General Information

<u>ST-9</u>

Checking Stationary Steering Effort

- 1. Position the vehicle on a level surface and place the steering wheel in the straight ahead position.
- 2. Start engine and turn the steering wheel from lock to lock several times to warm up the power steering fluid.
- 3. Attach a spring scale to the steering wheel. With the engine speed 900 \sim 1100rpm, pull the scale and read it as soon as the tires begin to turn.

Standard value: 3.0kgf or less



4. If the measured value exceeds standard value, inspect the power steering gear box and pump.

Power Steering Fluid Replacement

Always use genuine power steering fluid. Using other type of power steering fluid or ATF can cause increased wear and poor steering in cold weather.

- 1. Raise the reservoir and then disconnect the return hose to drain the reservoir. Be careful not to spill the fluid on the body and parts. Wipe off any spilled fluid at once.
- 2. Connect a tube of suitable diameter to the disconnected return hose, and put the hose end in a suitable container.
- 3. Jack up the front wheels and turn the steering wheel from the lock to lock until fluid stops running out of the tube.
- 4. Reconnect the return hose to reservoir.
- 5. Fill the reservoir with the power steering fluid and then bleed the power steering system.



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Air bleeding

Always use genuine power steering fluid. Using other type of power steering fluid or ATF can cause increased wear and poor steering in cold weather.

1. Fill the reservoir with the power steering fluid up to the level of 'COLD MAX' marked on the reservoir.



6. Check the color and level of the power steering fluid in the reservoir and then replenish the reservoir up to the 'COLD MAX' level as required.

Steering System

MOTICE

If the fluid level moves up and down when turning the steering wheel, the fluid overflows out of the reservoir when the turning off the engine or the fluid has white color, it indicates that air bubbles have not been removed sufficiently from the power steering system. Therefore, repeat the steps 5 through 6 as required.

SBHST9301N

WNOTICE

While conducting the following operations, keep replenishing the reservoir so that the fluid level is always between the 'COLD MAX' and the 'COLD MIN' marked on the reservoir.

- 2. Jack up the front wheels.
- Crank the engine 1 ~ 2 times by turning the ignition key very quickly from the 'On' position to the 'Start' position, but do not start the engine.

Be careful not to start the engine. Starting the engine before performing steps 3 through, may cause abnormal noise during power steering pump operation.

- 4. Turn the steering wheel from lock to lock 5 \sim 6 times for 15 \sim 20 seconds.
- 5. Start the engine and keep turning the steering wheel from lock to lock until air bubbles stop appearing in the reservoir with the engine idle.



General Information

Oil Pump Relief Pressure Test

1. Disconnect the pressure tube from the power steering pump and then install the special tools between the pump and the pressure tube as illustrated below.



- 2. Start the engine and turn the steering wheel several times so that the fluid temperature rises to approx. 50 \sim 60 C (122 F).
- 3. Set the engine speed to approx. 1000rpm.
- 4. Close the shut-off valve of the special tools and measure the fluid pressure.

Relief pressure:

102(+3/-2)kgf/cm² (1280 ~ 1351psi, 8.8 ~ 9.3Mpa)

Do not keep the shut-off valve on the pressure gauge closed for longer than 10 seconds.

- 5. Remove the special tools, and than connect the pressure tube to the pump by tightening the eye bolt.
- 6. Bleed the power steering system.



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Steering System

Steering Column & Shaft

Replacement

- 1. Disconnect the negative cable from the battery and wait for at least 30 seconds.
- 2. Turn the steering wheel so that the front wheels face straight ahead.
- 3. Remove the DAB module (or Horn pad). (Refer to RT group)

Tightening torque :

40 \sim 50N.m (4.0 \sim 5.0kgf.m, 29 \sim 36lb-ft)



4. Remove the steering wheel from the steering column shaft using a SST (09561-11001).



SBHST8002D

Do not hammer on the steering wheel to remove it; it may damage the steering column.

5. Remove the steering column upper and lower shroud (A, B).



SBHST8003D

Remove the clock spring (A) and multifunction switch (B).



SBHST8004D

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Steering Column & Shaft

7. Remove the reinforce panel (A) by loosening the mounting bolts.



SBHST8302D

8. Loosen the bolt (A) and then disconnect the universal joint assembly with the steering column assembly.



SBHST8006D

9. Remove the steering column dust cover (A) bolts.

Tightening torque :





SBHST8007D

- 10. Disconnect all connectors connected to the steering column assembly.
- 11. Remove the steering column assembly by loosening the mounting bolts and nuts.



SBHST8008D

12. Installation is the reverse of removal.

Steering System

Electro Hydraulic Power Steering

Power Steering Gear Box

Replacement

- 1. Drain the power steering fluid.
- 2. Remove both front wheels & tire.
- 3. Remove the split pin and castle nut (A).

Tightening torque :

 $85 \simeq$ 110N.m (8.5 \sim 11.0kgf.m, 61 \sim 80lb-ft)



- SBHST9302N
- Disconnect the tie-rod end (A) with the knuckle using a SST (09568-2J100).



SBHSS8094D

5. Loosen the bolt (A).

Tightening torque : $18 \sim 25$ N.m ($1.8 \sim 2.5$ kgf.m, $13 \sim 18$ lb-ft)



SBHST8006D

6. Loosen the tube bolts (C) and then disconnect the pressure (A) and return tube (B).



SBHST8033D

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ST-15

Electro Hydraulic Power Steering

7. Remove the steering gear box (A) by loosening the bolts (B, C).

Tightening torque

- $B:20 \sim 30 \text{N.m}~(2.0 \sim 3.0 \text{kgf.m},\,14 \sim 21 \text{lb-ft})$
- <u>C : 80 ~ 100N.m (8.0 ~ 10.0kg</u>f.m, 58 ~ 72lb-ft)



SBHST8011D

8. Loosen the bolts and then disconnect the steering gear box (A).

Tightening torque : 80 ~ 100N.m (8.0 ~ 10.0kgf.m, 58 ~ 72lb-ft)



SBHST8012D

9. Installation is the reverse of the removal.

Disassembly

1. Loosen the lock nut (A) and then unscrew the tie-rod end (B) and lock nut from the tie-rod.



SBHST8013D

2. Remove the clip (A) and band (B) and then pull the bellows (C) away from the end of the tie-rod.



SBHST8014D

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3. Remove the feed tubes (A) from the steering gear box.



SBHST8015D

4. Unscrew the tie-rod (A) from the rack bar (B).

- Steering System
- 6. Remove the snap ring (A).



SBHST8018D

SBHST8019D

7. Remove the oil seal (A), bearing (B) and snap ring (C).



SBHST8306D

5. Remove the lock nut (A) and yoke plug and then pull out the yoke spring (B) and support yoke assembly.



SBHST8017D

ACAUTION Do not allow dust, dirt, or foreign materials to contact the disassembled parts or inside of the valve assembly housing.

- 8. Unscrew the rack bush and pull the rack bar out of the rack housing.
- 9. Reassembly is the reverse of the disassembly.

Inspection

- 1. Rack bar
 - Check the rack gear for damage.
 - Check the rack bar for bend and deformation.
- 2. Valve assembly
 - Check the valve assembly for wear, burr, and damage.

Power Steering Motor

Components



Oil reservoir
 Gear pump

3. Motor 4. ECU 021-62999292

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ST-18

Replacement

- 1. Remove the Front bumper. (Refer to BD group)
- 2. Remove the left head light. (Refer to BE group)
- 3. Disconnect the connecter (A) and then loosen the bolts (B).



SBHST8024D
4. Remove the air cleaner by disconnecting the seal ring (A), hose (B).

SBHST8021D

- Steering System
- 5. Loosen the bolts.





SBHST8023D

6. Remove the Y-connecter bracket & air filter bracket by loosening the bolts.



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Electro Hydraulic Power Steering

7. Remove the mounting bolt (A), pressure hose (B), return hose (C).

Tightening torque :

 $45 \simeq 60 \text{N.m}$ (4.5 $\sim 6.0 \text{kgf.m},$ 33 \sim 43lb-ft)



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Steering System

ST-20

Power Steering Oil Pump

Components



- 1. Pulley nut
- 2. Pulley
- 3. Snap ring
- 4. Bearing
- 5. Driveshaft
- 6. Oil seal
- 7. Front housing

- 8. Connector
- 9. Slide plate spring
- 10. O-ring (Outer)
- 11. O-ring (Inner)
- 12. Suction pipe
- 13. Oil pump side plate
- 14. Vane

- 15. Rotor
- 16. Cam ring
- 17. Lock pin
- 18. Gasket
- 19. Oil pump cover assembly
- 20. Mounting bolt

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ST-21

Electro Hydraulic Power Steering

Normal Power Steering

Replacement

- 1. Remove the drive belt.
- 2. Disconnect the pressure tube (A) and return hose (B) from the power steering pump.
- SBHST8030D 3. Remove the pump pulley & shaft (A), Oil seal (B). SBHST8028D 3. Installation is the reverse of the removal. Disassembly 1. Remove the pump cover (A) and rotor & vanes gasket (B), side plate (C). \bigcirc Q B SBHST8029D 4. Installation is the reverse of the removal. Inspection 1. Check that the flow control valve is not bent. 2. Check the grooves of the rotor and vanes for stratified abrasion. 3. Check the contact surface of the cam ring and vanes for stratified abrasion. SBHST8031D 4. Check vanes for damage. 5. Check that there is no striped wear in the side plate or contacting part between the shaft and the pump cover surface.
- 2. Remove the suction tube.



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Steering System

Diagnostic Trouble Codes (DTC)

DTC	Trouble description
C1101	BatteryVoltage High
C1102	BatteryVoltage Low
C1260	Steering Angle Sensor Circuit-Signal
C1262	Temperature Sensor Failure
C1603	ECU Thermal Protection
C1604	ECU Hardware Error
C1611	CAN Time-out ECM
C1617	EMSInvalid Engine Speed
C1622	EMSInvalid Vehicle Speed
C1623	CAN Time-out Steering Angle Sensor
C2400	Motor Fault – Motor Not Running
C2413	Motor Current Fail (current over)
C2420	Motor Temperature Sensor high Input
C2421	Motor Temperature Sensor Low Input
qp	

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

C1101 Battery Voltage High

Component Location



General Description

EHPS (Electro Hydraulic Power Steering) is assitance steering ability system uses electrical motor that generate oil pressure not to use the Engine power.

The MPU(Motor Pump Unit) are input the Battery power, vehicle speed signal, steering angle speed signal and also oil pressure deliver to gear box.

MPU(Motor Pump Unit) perceive rapidly voltage changing so that If detected error in system voltage, MPU is not control the EHPS in order to prevent from damaging of MPU

DTC Detecting Condition

ltem	Detecting Condition	Possible Cause
DTC Strategy	Voltage monitoring	
Enable Conditions	Engine " ON "	
Threshold Value	when battery voltage is above 18V	Faulty in power circuit
Detecting time	• 0.5sec.	over charge
Fail Safe	EHPS stop control	
Restoration conditions	When Vign is lower than 17V for more than 100ms.	

Specification

Pot Voltago	IG Key ON	ENG. ON
Bat. voltage	Approx. 11.8 [V]~12.5 [V]	Approx. 12.5 [V]~14.5 [V]

DTC Description

The MPU set this code If faulty in alternater or faulty in circuit of battery power supply.

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SBHST8307D



Steering System

Diagnostic Circuit Diagram



Monitor Scantool Data

1. Connect scan tool to data link connector(DLC).

- 2. Engine "ON", Head light "ON", Defogger S/W "ON".
- 3. Monitor the "Supply voltage" parameter on the scan-tool.

4. Keep the 2500 Engine r.p.m with for 3 minutes and chect the "Supply voltage" parameter on the scan-tool.

```
Specification : below 16 [V]
```

Current Data		8
Standard Display \$ Full List \$ Graph \$ Items List \$	Reset Min.Max.	Record Stop \$ VSS
Sensor Name	Value	Unit
Engine Speed	569	RPM
Vehicle Speed	0	MPH
Filtered Vehicle Speed	0	MPH
Steering Rate	0	'/s
Filtered Steering Rate	0	'/s
Drivestage Voltage	13.0	V
Drivestage Temperature	50	'C
☐ Motor Speed	990	RPM
Q-axis Motor Current	3.0	Α

Fig.1

SBHST9601L

Fig.1) Engine "ON"

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- 5. Is parameter displayed within specifications?
- **YES** Fault is intermittent caused by poor contact in the sensor's and/or MPU's connector or was repaired and MPU memory was not cleared. Throughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration or damage.Repair or replace as necessary and go to "Verification Vehicle Repair " procedure.
- NO

► Go to "Inspection/Repair" procedure

Terminal and Connector Inspection

- 1. Many malfunctions in the electrical system are caused by poor harness and terminals. Faults can also be caused by interference from other electrical systems, and mechanical or chemical damage.
- 2. Thoroughly check connectors for looseness, poor connection, bending, corrosion, contamination. deterioration.or damage.
- 3. Has a problem been found?
 - YES Repair as necessary and go to "Verification of Vehicle Repair" procedure
 - NO Go to " Charging System Inspection" proce-ودر و سامانه (مستولیت eulore)

Charging System Inspection

- 1. Engine "ON"
- 2. Turn ON the all electrocity such as Head Lamp, defroster etc.
- 3. Measure voltage at battery at 2500 RPM.

Specification : below 16 [V]

4. Is the measured voltage within specifications ?



► Go to "Power circuit Inspection" procedure.

NO Check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration, or damage from battery to alternator and also check the charging system.

Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

Power circuit Inspection

- 1. Ignition "OFF"
- 2. Disconnect ECU connector
- 3. Engine "ON"
- 4. Measure voltage between ON/START Power terminal of ECU harness connector and chassis ground.

5. Measure voltage between Motor(+) terminal of ECU harness connector and chassis ground.

Specification : below 16 [V]





Thoroughly check connectors for looseness, NO poor connection, bending, corrosion, contamination, deterioration, or damage for power circuit. Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

Ground circuit inspection

- 1. Ignition "OFF"
- 2. Disconnect ECU connector
- Measure resistance between ground terminal of ECU harness connector and chassis ground.

Specification : below 1Ω

- 4. Is the measured resistance within specification ?
- Substitute with a known good MPU and ch-YES eck for proper operation. If the problem is corrected, replace MPU and go to "Verification of Vehicle Repair" procedure.
- NO Thoroughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration, or damage for ground circuit.

Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present?



Go to the applicable troubleshooting proced-

NO

System is performing to specification at this time.

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Steering System

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C1102 Battery Voltage Low

Component Location



SBHST8307D

General Description

EHPS (Electro Hydraulic Power Steering) is assitance steering ability system uses electrical motor that generate oil pressure not to use the Engine power.

The MPU(Motor Pump Unit) are input the Battery power, vehicle speed signal, steering angle speed signal and also oil pressure deliver to gear box.

MPU(Motor Pump Unit) perceive rapidly voltage changing so that If detected error in system voltage, MPU is not control the EHPS in order to prevent from damaging of MPU.

DTC Detecting Condition

ltem	Detecting Condition	Possible Cause
DTC Strategy	Voltage monitoring	
Enable Conditions	Engine " ON "	
Threshold Value	Voltage < 9 [V]	Open/short in power circuit.
Detecting time	• 0.5sec.	Over discharge.
Fail Safe	EHPS stop control	
Restoration conditions	When Vign is higher than 9.5V for more than 100ms	

Specification

Pot Voltago	IG Key ON	ENG. ON
Bat. voltage	Approx. 11.8 [V]~12.5 [V]	Approx. 12.5 [V]~14.5 [V]

DTC Description

The MPU set this code If lower voltage detected than available value caused by faulty in alternater or faulty in circuit of battery power supply.

Diagnostic Circuit Diagram



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ST-28

- 5. Is parameter displayed within specifications?
- **YES** Fault is intermittent caused by poor contact in the sensor's and/or MPU's connector or was repaired and MPU memory was not cleared. Throughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration or damage.Repair or replace as necessary and go to "Verification Vehicle Repair " procedure.

NO • Go to "Inspection/Repair" procedure

Terminal and Connector Inspection

- 1. Many malfunctions in the electrical system are caused by poor harness and terminals. Faults can also be caused by interference from other electrical systems, and mechanical or chemical damage.
- 2. Thoroughly check connectors for looseness, poor connection, bending, corrosion, contamination. deterioration.or damage.
- 3. Has a problem been found?
 - YES Repair as necessary and go to "Verification of Vehicle Repair" procedure
 - NO Go to " Charging System Inspection" proce-ودر و سامانه (مستولیت euloc

Charging System Inspection

- 1. Engine "ON"
- 2. Turn ON the all electrocity such as Head Lamp, defroster etc.
- 3. Measure voltage at battery at 2500 RPM.

Specification : below 16 [V]

4. Is the measured voltage within specifications ?



► Go to "Power circuit Inspection" procedure.

NO Check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration, or damage from battery to alternator and also check the charging system.

Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

Power circuit Inspection

- 1. Ignition "OFF"
- 2. Disconnect ECU connector
- 3. Engine "ON"

Steering System

- 4. Measure voltage between ON/START Power terminal of ECU harness connector and chassis ground.
- 5. Measure voltage between Motor(+) terminal of ECU harness connector and chassis ground.

Specification : below 16 [V]

6. Is the measured voltage within specifications ?

```
YES
```

- Go to "Ground circuit inspection" procedure
- NO Thoroughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration, or damage for power circuit. Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

Ground circuit inspection

- 1. Ignition "OFF"
- 2. Disconnect ECU connector
- Measure resistance between ground terminal of ECU harness connector and chassis ground.

Specification : below 1Ω

- 4. Is the measured resistance within specification?
- Substitute with a known good MPU and ch-YES eck for proper operation. If the problem is corrected, replace MPU and go to "Verification of Vehicle Repair" procedure.
- Thoroughly check connectors for looseness, NO poor connection, bending, corrosion, contamination, deterioration, or damage for ground circuit.

Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present?

YES Go to the applicable troubleshooting procedure.

System is performing to specification at this NO time

021-62999292

C1260 Steering Angle Sensor Circuit-Signal

Component Location





SBHST9300L

General Description

Steering angle sensor is installed under the clock spring. Steering angle sensor input to MPU uses CAN communication in order to measure for speed of steering wheel's operation and angel.Steering angle sensor is composed with main gear and sub gear1, sub gear2 to determine for rotation direction.According to rotation of steering wheel, If the main gear rotate, sub gear1 and sub gear2 be retated. Steering angle sensor calculate rotation angle use MR effect of magnetic that installed in sub gear and different gear ratio sub gear1 and sub gear2. MPU determine driver's intention in accordance with Steering angle sensor and also using as a input value for EHPS (Electro Hydraulic Power Steering) control.

DTC Detecting Condition

ltem	Detecting Condition	Possible Cause
DTC Strategy	Signal monitoring	
Enable Conditions	Engine " ON "	
Threshold Value	 SAS Signal = 1020°/s or Steering Angle Sensor Frame (2B0h) < 3 Bytes 	Faulty Steering angle sensor
Detecting time	• 1sec.	Faulty MPU
Fail Safe	Steering wheel operation heavly.	
Restoration conditions	 Signal value < 1020°/s or more than 10times input for normal value 	

DTC Description

The MPU set this code If the input value of steering angle sensor is higher than maximum value or stuck with low status.

اوين ساما

Steering System

Diagnostic Circuit Diagram

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3. Turn steering wheel to right and left .

AFLS, VDC system and confirm output values related to CAN communication.)

Specification : output value is changed according to steering wheel operation.

Current Data		
Standard Display \$ Full List \$ Graph \$ Items List \$	Reset Min.Max.	Record Run 🗘 VSS
Sensor Name	Value	Unit
Engine Speed	572	RPM
□Vehicle Speed	0	MPH
Filtered Vehicle Speed	0	MPH
Steering Rate	288	'/s
Filtered Steering Rate	284	'/s
Drivestage Voltage	13.0	V
Drivestage Temperature	51	'C
Motor Speed	4800	RPM
Q-axis Motor Current	22.0	A

Fig.1

SBHST9602L

Current Data		
Standard Display \$ Full List \$ Graph \$ Items List \$	Reset Min.Max.	Record Stop \$ VSS
Sensor Name	Value	Unit
□Vehicle Speed	0	MPH
HLL position	0.10	mm
DBL position	0.00	DEG
Sensor angle rear	-5	mm
Supply voltage	13.4	V
Steering wheel angle	62	DEG
Headlamp status	ON	-
Engine Status	ON	-
Main function activation status	All direction	-
Sensor angle front	-7	mm
AFLS activation swith/button status	ON	T
Fig.2		· · · · ·

Fig.1) Engine "ON" -EHPS

Fig.2) Engine "ON" -(AFLS's current data)

- 5. Is parameter displayed within specifications?
- YES Fault is intermittent caused by poor contact in the sensor's and/or MPU's connector or was repaired and MPU memory was not cleared. Tr hroughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration or damage. Repair or replace as necessary and go to "Verification Vehicle Repair" procedure.

NO If the fault with related to CAN communication system(related to CAN communication system-ECS,AFLS,VDC)

> "Repair CAN communication system and go to "Verification Vehicle Repair" procedure.

> Faulty in steering angle sensor for ECS,AF-LS,VDC

> Substitute with a known-good steering wheel sensor and check for proper operation. If the problem is corrected, replace steering wheel sensor and then go to "Verification of Vehicle Repair" procedure.

> ▶ Faulty in steering wheel sensor signal only for EHPS

go to "Inspection/Repair" procedure.

SBHST9603L

Terminal and Connector Inspection

- 1. Many malfunctions in the electrical system are caused by poor harness and terminals. Faults can also be caused by interference from other electrical systems, and mechanical or chemical damage.
- 2. Thoroughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration, or damage.
- 3. Has a problem been found?

YES

Repair as necessary and go to "Verification" of Vehicle Repair" procedure

Go to "CAN communication circuit inspectio-NO n" procedure.

Steering System

CAN communication circuit inspection (EHPS ECU ↔ Steering angle sensor)

- 1. Ignition "OFF"
- 2. Disconnect Steering angle sensor connector and EHPS ECU connector
- 3. Measure the resistance between CAN-HIGH terminal of Steering angle sensor harness connector and CAN-HIGH terminal of EHPS ECU harness connector.
- Measure the resistance between CAN-LOW terminal of Steering angle sensor harness connector and CAN-LOW terminal of EHPS ECU harness connector.

Specification : below 1Ω

- 5. Is the measured resistance within specification ?
- YES ► Substitute with a known good MPU and check for proper operation. If the problem is corrected, replace MPU and go to "Verification of Vehicle Repair" procedure.
- NO
 Check for open/short in harness.
 Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

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Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?
- **YES** Go to the applicable troubleshooting procedure.
- NO System is performing to specification at this time.



C1262 Temperature Sensor Failure

Component Location



General Description

EHPS (Electro Hydraulic Power Steering) is assitance steering ability system uses electrical motor that generate oil pressure not to use the Engine power.

Temperature sensor is installed is MPU(Motor Pump Unit) in order to measure oil temperature, This sensor uses a thermistor whose resistance changes according to the temperature changes.

MPU ECU perform limit current control to prevent from over-heating and motor speed control according to viscosity changes.

DTC Detecting Condition

Item	Detecting Condition	Possible Cause
DTC Strategy	Signal monitoring	
Enable Conditions	Engine " ON "	
Threshold Value	 Signal > 150°C or Signal < -55°C 	
Detecting time	• 1sec.	Faulty MPU
Fail Safe	EHPS stop control	
Restoration conditions	 -55°C ≤signal value≤ 150°C in condition that Keep the 1000ms 	

DTC Description

The MPU set this code If the input value of temperature sensor is higher or lower than normal value.

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SBHST8308D

Steering System

Diagnostic Circuit Diagram



Fig.1) Engine "ON"

Fig.1

Q-axis Motor Current

SBHST9604L

22.0 A

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- 4. Is "EPS temperature" within normal range?
- YES ► Fault is intermittent caused by poor contact in the sensor's and/or MPU's connector or was repaired and MPU memory was not cleared. Throughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration or damage.Repair or replace as necessary and go to "Verification Vehicle Repair " procedure.

NO

► Wait for cooling MPU-motor enoughly and then go to "Component inspection" procedure.

Component inspection

- 1. Connect scantool to Data Link Connector(DLC).
- 2. Engine "ON"
- 3. Clear the DTC
- 4. Ignition "OFF"
- 5. Engine "ON"
- 6. Connect scantool and selet "Diagnostic Trouble Codes(DTCs)" mode and Read "DTC Status" parameter.
- 7. Is the DTC C1262 present?
- YES ► Substitute with a known-good MPU and check for proper operation. If the problem is corrected, replace MPU and then go to "Verification of Vehicle Repair" procedure.
- NO Faulty in temperature sensor or fault was repaired and MPU memory was not cleared. go to "Verification Vehicle Repair" procedure.

Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?
- **YES** Go to the applicable troubleshooting procedure.
- NO System is performing to specification at this time.

Steering System

C1603 ECU thermal protection

Component Location

SBHST8308D

General Description

EHPS (Electro Hydraulic Power Steering) is assitance steering ability system uses electrical motor that generate oil pressure not to use the Engine power.

Temperature sensor is installed is MPU(Motor Pump Unit) in order to measure oil temperature, This sensor uses a thermistor whose resistance changes according to the temperature changes.

MPU ECU perform limit current control to prevent from over-heating and motor speed control according to viscosity changes.

DTC Description

The MPU limit MPU-motor's current according to temperature sensor's signal. The MPU set this code If the current amont for MPU motor be limitted.

(If C1101 or C1102 output same time with C1603, Check and repair C1101 or C1102 preferential. If C1262 output same time with C1603, Check and repair C1262 preferential.)

DTC Detecting Condition

ltem	Detecting Condition	Possible Cause
DTC Strategy	Signal monitoring	
Enable Conditions	Engine " ON "	
Threshold Value	Current limitted according to Mapping value.	• Faulty in battery
Detecting time	• 1sec.	Oil path
Fail Safe	EHPS stop control	Faulty MPU
Restoration conditions	In case of not necessary current limit of motor accordin- g to temperature.	

Diagnostic Circuit Diagram

Fig.1) Engine "ON"

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Steering System

- 4. Are "Battery voltage and EPS temperature" within normal range?
 - Fault is intermittent caused by poor contact YES in the sensor's and/or MPU's connector or was repaired and MPU memory was not cleared. Throughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration or damage.Repair or replace as necessary and go to "Verification Vehicle Repair " procedure.

NO > Wait for cooling MPU-motor enoughly and then go to "System check" procedure.

System check

- 1. Check oil gauge.
- 2. Check clog of oil path.
- 3. Is there any problem?

YES • Go to "Component inspection" procedure.

NO

Repair as necessary and go to "Verification" of vehicle Repair" procedure.

Component inspection

- 1. Connect scantool to Data Link Connector(DLC).
- 2. Engine "ON"
- 3. Clear the DTC
- 4. Ignition "OFF"
- 5. Engine "ON"
- 6. Connect scantool and selet "Diagnostic Trouble Codes(DTCs)" mode and Read "DTC Status" parameter.
- 7. Is the DTC C1603 present?

NO Faulty in temperature sensor or fault was repaired and MPU memory was not cleared. go to "Verification Vehicle Repair" procedure.

Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?
- YES Go to the applicable troubleshooting procedure.
- NO System is performing to specification at this time.

C1604 ECU Hardware Error

Component Location

General Description

MPU(Motor Pump Unit) check the inner circuit of ECU in order to prevent from malfunction.

This test included Hard-ware check function for RAM, ROM, EEPROM, ALU, PLL.

DTC Detecting Condition

ltem	Detecting Condition	Possible Cause
DTC Strategy	• ECU H/W monitoring	
Enable Conditions	• IG ON	
Threshold Value	Faulty in ECU software	
Detecting time	Immediately	
Fail Safe	EHPS stop control	
Restoration conditions	IG ON When next Initializing	

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DTC Description

The MPU set this code If detected error in RAM or ROM.

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Steering System

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Terminal and Connector Inspection

- 1. Many malfunctions in the electrical system are caused by poor harness and terminals. Faults can also be caused by interference from other electrical systems, and mechanical or chemical damage.
- 2. Thoroughly check connectors for looseness, poor connection, bending, corrosion, contamination. deterioration, or damage.
- 3. Has a problem been found?

YES • Repair as necessary and go to "Verification of Vehicle Repair" procedure

NO • Go to "Component inspection" procedure.

Component inspection

- 1. Connect scantool to Data Link Connector(DLC).
- 2. Engine "ON"
- 3. Clear the DTC
- 4. Ignition "OFF"
- 5. Engine "ON"
- 6. Connect scantool and selet "Diagnostic Trouble Codes(DTCs)" mode and Read "DTC Status" parameter.
- 7. Is the DTC C1604 present?
- YES Substitute with a known-good MPU and check for proper operation. If the problem is corrected, replace MPU and then go to "Verification of Vehicle Repair" procedure.

NO Fault was repaired and MPU memory was not cleared. go to "Verification Vehicle Repair" procedure.

Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?
- YES Go to the applicable troubleshooting procedure.
- NO System is performing to specification at this time.

C1611 CAN Time-out ECM

Component Location

General Description

Several control units are applied to electronically controlled vehicles. These units perform each control with informations from various sensors. Thus, sharing signal information from sensors is needed, so CAN communication type whose communication speed is high and insensitive to electrical noise by spark generation is adopted to controlling power-train(engine, atutomatic transaxle, ABS, TCS, ECS)

As sharing signals of engine speed, vehicle speed, steering wheel position through CAN communication, MPU(Motor Pump Unit) control vehicle actively.

DTC Detecting Condition

ltem	Detecting Condition	Possible Cause
DTC Strategy	Signal monitoring	
Enable Conditions	• IG ON	
Threshold Value	 CAN communication signal not output from Engine EC- U 	 CAN communication circuit Op en/Short Faulty ECM Faulty MPU
Detecting time	• 1sec.	
Fail Safe	Steering wheel operation heavly.	
Restoration conditions	more than 10times input for normal value	

DTC Description

The MPU set this code If EMS signal is not received properly.

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SBHST8308D

Steering System

Diagnostic Circuit Diagram

SBHST9503L

Mc	Connect scantool Data	3. Monitor the "VSS and RPM" parameters on the scantool.
2.	Engine start and drive the vehicle on the road.	(Check the data of EHPS with TCU,ECM system and confirm output values related to CAN communication.)

Current Data			
Standard Display \$ Full List \$ Graph \$ Items List \$	Reset Min.Max.	Record Run 🗘 VSS	
Sensor Name	Value	Unit	
Engine Speed	572	RPM	
□Vehicle Speed	0	MPH	
Filtered Vehicle Speed	0	MPH	
Steering Rate	288	'/s	
Filtered Steering Rate	284	'/s	
Drivestage Voltage	13.0	v	
Drivestage Temperature	51	'C	
Motor Speed	4800	RPM	
Q-axis Motor Current	22.0	A	
Fig.1			

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Current Data			
Standard Display \$ Full List \$ Graph \$ Items List \$	Reset Min.Max.	Record Stop \$ VSS	
Sensor Name	Value	Unit	
☑ Vehicle Speed	0	MPH	
☑ Throttle Position1 Voltage	0.6	V	
☑ Throttle Position2 Voltage	4.4	V	
☑ Accelerator Pedal Position Sensor-1	0.0	V	
Accelerator Pedal Position Sensor-2	0.0	V	
Brake Pedal Switch	Off	-	
Engine Speed	560	RPM	
Battery Positive Voltage	13.3	v 💌	

Fig.2

Fig.1) Engine "ON" -EHPS

Fig.2) Engine "ON" - (ECM's current data)

4. Is parameter displayed within specifications?

YES Fault is intermittent caused by poor contact in the sensor's and/or MPU's connector or was repaired and MPU memory was not cleared. Throughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration or damage. Repair or replace as necessary and go to "Verification Vehicle Repair" procedure.

If the fault with related to CAN communication system(related to CAN communication system-TCM,ECM)

"Repair CAN communication system and go to "Verification Vehicle Repair" procedure.

► Faulty in vehicle speed and engine speed Substitute with a known-good ECM and check for proper operation. If the problem is corrected, replace ECM and then go to "Verification of Vehicle Repair" procedure.

Faulty in sensor signal only for EHPS

go to "Verification of Vehicle Repair" procedure.

Terminal and Connector Inspection

- 1. Many malfunctions in the electrical system are caused by poor harness and terminals. Faults can also be caused by interference from other electrical systems, and mechanical or chemical damage.
- 2. Thoroughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration, or damage.
- 3. Has a problem been found?
- Repair as necessary and go to "Verification YES < of Vehicle Repair" procedure

Go to "CAN communication circuit inspectio-NO n" procedure.

Steering System

CAN communication circuit inspection (EHPS ECU ↔ ECM)

- 1. Ignition "OFF"
- 2. Disconnect ECM connector and EHPS ECU connector
- Measure the resistance between CAN-HIGH terminal of ECM harness connector and CAN-HIGH terminal of EHPS ECU harness connector.
- 4. Measure the resistance between CAN-LOW terminal of ECM harness connector and CAN-LOW terminal of EHPS ECU harness connector.

Specification : below 1Ω

- 5. Is the measured resistance within specification ?
- YES ► Substitute with a known good MPU and check for proper operation. If the problem is corrected, replace MPU and go to "Verification of Vehicle Repair" procedure.
- **NO** Check for open/short in harness.
 - ▶ Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

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Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?
- **YES** Go to the applicable troubleshooting procedure.
- NO System is performing to specification at this time.

C1617 EMS Invalid Engine Speed

Component Location

General Description

Several control units are applied to electronically controlled vehicles. These units perform each control with informations from various sensors. Thus, sharing signal information from sensors is needed, so CAN communication type whose communication speed is high and insensitive to electrical noise by spark generation is adopted to controlling power-train(engine, atutomatic transaxle, ABS, TCS, ECS)

As sharing signals of engine speed, vehicle speed, steering wheel position through CAN communication, MPU(Motor Pump Unit) control vehicle actively.

DTC Detecting Condition

ltem	Detecting Condition	Possible Cause
DTC Strategy	Signal monitoring	
Enable Conditions	• IG ON	
Threshold Value	 input signal is too low from EMS or input abnormal eng- ine speed 	 CAN communication circuit Op en/Short Faulty ECM Faulty MPU
Detecting time	• 1sec.	
Fail Safe	Steering wheel operation heavly.	
Restoration conditions	more than 10times input for normal value	

DTC Description

The MPU set this code If input signal is too low from EMS or input abnormal engine speed.

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Steering System

Diagnostic Circuit Diagram

Monitor Scantool Data

- 1. Connect scantool to Data Link Connector(DLC).
- 2. ENG "ON"
- Monitor the "RPM" parameters on the scantool. (EHPS and ECM's current data)

Current Data		
Standard Display \$ Full List \$ Graph \$ Items List \$	Reset Min.Max.	Record Run 🗘 VSS
Sensor Name	Value	Unit
Engine Speed	572	RPM
□Vehicle Speed	0	MPH
Filtered Vehicle Speed	0	MPH
Steering Rate	288	'/s
Filtered Steering Rate	284	'/s
Drivestage Voltage	13.0	v
Drivestage Temperature	51	'C
Motor Speed	4800	RPM
Q-axis Motor Current	22.0	A

Fig.1

Г

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Current Data			
Standard Display \$ Full List \$ Graph \$ Reset Min.Max. Record Stop \$ VSS			
Sensor Name	Value	Unit	
☑ Vehicle Speed	0	MPH	
☑ Throttle Position1 Voltage	0.6	V	
☑ Throttle Position2 Voltage	4.4	V	
Accelerator Pedal Position Sensor-1	0.0	V	
Accelerator Pedal Position Sensor-2	0.0	V	
☑ Brake Pedal Switch	Off	-	
Engine Speed	560	RPM	
Battery Positive Voltage	13.3	v 💌	

-ig.2|

Fig.1) Engine "ON" -EHPS

Fig.2) Engine "ON" - (ECM's current data)

4. Is parameter displayed within specifications?

NO

YES Fault is intermittent caused by poor contact in the sensor's and/or MPU's connector or was repaired and MPU memory was not cleared. Throughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration or damage. Repair or replace as necessary and go to "Verification Vehicle Repair" procedure.

Faulty in engine speed(ECM) Substitute with a known-good ECM and che-

ck for proper operation. If the problem is corrected, replace ECM and then go to "Verification of Vehicle Repair" procedure.

Faulty in sensor signal only for EHPS

go to "Verification of Vehicle Repair" procedure.

Terminal and Connector Inspection

- 1. Many malfunctions in the electrical system are caused by poor harness and terminals. Faults can also be caused by interference from other electrical systems, and mechanical or chemical damage.
- 2. Thoroughly check connectors for looseness, poor connection, bending, corrosion, contamination. deterioration, or damage.
- 3. Has a problem been found?

YES > Repair as necessary and go to "Verification of Vehicle Repair" procedure

NO • Go to "CAN communication circuit inspection" procedure.

SBHST9607L

CAN communication circuit inspection (EHPS ECU \leftrightarrow ECM)

- 1. Ignition "OFF"
- 2. Disconnect ECM connector and EHPS ECU connector
- 3. Measure the resistance between CAN-HIGH terminal of ECM harness connector and CAN-HIGH terminal of EHPS ECU harness connector.
- 4. Measure the resistance between CAN-LOW terminal of ECM harness connector and CAN-LOW terminal of EHPS ECU harness connector.

Specification : below 1Ω

- 5. Is the measured resistance within specification?
- Substitute with a known good MPU and ch-YES eck for proper operation. If the problem is corrected, replace MPU and go to "Verification of Vehicle Repair" procedure.

- Check for open/short in harness.
- Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

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Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?
- **YES** Go to the applicable troubleshooting procedure.
- NO ► System is performing to specification at this time.

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Steering System

C1622 EMS invalid vehicle speed

Component Location

General Description

Several control units are applied to electronically controlled vehicles. These units perform each control with informations from various sensors. Thus, sharing signal information from sensors is needed, so CAN communication type whose communication speed is high and insensitive to electrical noise by spark generation is adopted to controlling power-train(engine, atutomatic transaxle, ABS, TCS, ECS)

As sharing signals of engine speed, vehicle speed, steering wheel position through CAN communication, MPU(Motor Pump Unit) control vehicle actively.

DTC Detecting Condition

ltem	Detecting Condition	Possible Cause
DTC Strategy	Signal monitoring	
Enable Conditions	• IG ON	
Threshold Value	VSS = 255kph or input signal is too low from EMS	 CAN communication circuit Op- en/Short Faulty ECM Faulty MPU
Detecting time	• 1sec.	
Fail Safe	Steering wheel operation heavly.	
Restoration conditions	 VSS < 255kph or more tnan 10times input for normal v- alue 	

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SBHST8308D

DTC Description

The MPU set this code If input signal is too low from EMS or input abnormal vehicle speed.

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Steering System

Diagnostic Circuit Diagram

SBHST9503L

Monitor Scantool Data 1. Connect scantool to Data Link Connector(DLC). 3. Monitor the "VSS and RPM" parameters on the scantool. 2. Engine start and drive the vehicle on the road. (Check the data of EHPS with ECM system and confirm output values related to CAN

communication.)

Current Data		
Standard Display \$ Full List \$ Graph \$ Items List \$	Reset Min.Max.	Record Run 🗘 VSS
Sensor Name	Value	Unit
Engine Speed	572	RPM
□Vehicle Speed	0	MPH
Filtered Vehicle Speed	0	MPH
Steering Rate	288	Υs
Filtered Steering Rate	284	'/s
Drivestage Voltage	13.0	V
Drivestage Temperature	51	'C
Motor Speed	4800	RPM
Q-axis Motor Current	22.0	A
Fig.1		

SBHST9606L

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Current Data		
Standard Display \$ Full List \$ Graph \$ Items List \$ Reset N	1in.Max.) F	Record Stop \$ VSS
Sensor Name	Value	Unit
☑ Vehicle Speed	0	MPH
☑ Throttle Position1 Voltage	0.6	V
☑ Throttle Position2 Voltage	4.4	V
Accelerator Pedal Position Sensor-1	0.0	V
Accelerator Pedal Position Sensor-2	0.0	V
Brake Pedal Switch	Off	-
Engine Speed	560	RPM
Battery Positive Voltage	13.3	v 🗸

Fig.2

Fig.1) Engine "ON" -EHPS

Fig.2) Engine "ON" - (ECM's current data)

4. Is parameter displayed within specifications?

NO

Fault is intermittent caused by poor contact in the sensor's and/or MPU's connector or was repaired and MPU memory was not cleared. Throughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration or damage. Repair or replace as necessary and go to "Verification Vehicle Repair" procedure.

Faulty in vehicle speed(ECM) Substitute with a known-good ECM and check for proper operation. If the problem is corrected, replace ECM and then go to "Verification of Vehicle Repair" procedure.

- Faulty in sensor signal only for EHPS
- go to "Inspection/Repair" procedure.

Terminal and Connector Inspection

- 1. Many malfunctions in the electrical system are caused by poor harness and terminals. Faults can also be caused by interference from other electrical systems, and mechanical or chemical damage.
- 2. Thoroughly check connectors for looseness, poor corrosion, contamination, connection, bending, deterioration, or damage.
- 3. Has a problem been found?

NO

- **YES** Repair as necessary and go to "Verification of Vehicle Repair" procedure
 - Go to "CAN communication circuit inspection" procedure.

SBHST9608L

CAN communication circuit inspection (EHPS ECU \leftrightarrow ECM)

- 1. Ignition "OFF"
- 2. Disconnect ECM connector and EHPS ECU connector
- 3. Measure the resistance between CAN-HIGH terminal of ECM harness connector and CAN-HIGH terminal of EHPS ECU harness connector.
- 4. Measure the resistance between CAN-LOW terminal of ECM harness connector and CAN-LOW terminal of EHPS ECU harness connector.

Specification : below 1Ω

- 5. Is the measured resistance within specification?
- Substitute with a known good MPU and ch-YES eck for proper operation. If the problem is corrected, replace MPU and go to "Verification of Vehicle Repair" procedure.

- Check for open/short in harness.
- Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

021-62999292

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Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?
- **YES** Go to the applicable troubleshooting procedure.
- NO ► System is performing to specification at this time.

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Steering System

C1623 CAN Time-out Steering Angle Sensor

Component Location

The MPU set this code If the signal is not input from

DTC Description

steering angle sensor.

SBHST93001

General Description

Steering angle sensor is installed under the clock spring. Steering angle sensor input to MPU uses CAN communication in order to measure for speed of steering wheel's operation and angel. Steering angle sensor is composed with main gear and sub gear1, sub gear2 to determine for rotation direction. According to rotation of steering wheel, If the main gear rotate, sub gear1 and sub gear2 be retated. Steering angle sensor calculate rotation angle use MR effect of magnetic that installed in sub gear and different gear ratio sub gear1 and sub gear2. MPU determine driver's intention in accordance with Steering angle sensor and also using as a input value for EHPS (Electro Hydraulic Power Steering) control.

DTC Detecting Condition

ltem	Detecting Condition	Possible Cause
DTC Strategy	Signal monitoring	
Enable Conditions	• IG ON	CAN communication circuit On
Threshold Value	signal is not input from steering angle sensor	 CAN communication circuit Op- en/Short Faulty Steering angle sensor Faulty MPU
Detecting time	• 1sec.	
Fail Safe	Steering wheel operation heavly.	
Restoration conditions	more than 10times input for normal value	

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Steering System

Diagnostic Circuit Diagram

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- 3. Turn steering wheel to right and left .
- VDC system and confirm output values related to CAN communication.)

Specification : output value is changed according to steering wheel operation.

Current Data		
Standard Display \$ Full List \$ Graph \$ Items List \$	Reset Min.Max.	Record Run 🗘 VSS
Sensor Name	Value	Unit
Engine Speed	572	RPM
□Vehicle Speed	0	MPH
Filtered Vehicle Speed	0	MPH
Steering Rate	288	'/s
Filtered Steering Rate	284	'/s
Drivestage Voltage	13.0	V
Drivestage Temperature	51	'C
Motor Speed	4800	RPM
Q-axis Motor Current	22.0	A

Fig.1

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Current Data		
Standard Display \$ Full List \$ Graph \$ Items List \$	Reset Min.Max.	Record Stop \$ VSS
Sensor Name	Value	Unit
□Vehicle Speed	0	MPH
HLL position	0.10	mm
DBL position	0.00	DEG
Sensor angle rear	-5	mm
Supply voltage	13.4	v
Steering wheel angle	62	DEG
Headlamp status	ON	-
Engine Status	ON	-
Main function activation status	All direction	-
Sensor angle front	-7	mm
AFLS activation swith/button status	ON	7
Fig.2		1

Fig.1) Engine "ON" -EHPS

Fig.2) Engine "ON" -(AFLS's current data)

- 5. Is parameter displayed within specifications?
- YES Fault is intermittent caused by poor contact in the sensor's and/or MPU's connector or was repaired and MPU memory was not cleared. Tr hroughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration or damage.Repair or replace as necessary and go to "Verification Vehicle Repair " procedure.

NO If the fault with related to CAN communication system(related to CAN communication system-ECS,AFLS,VDC)

> "Repair CAN communication system and go to "Verification Vehicle Repair" procedure.

> Faulty in steering angle sensor for ECS,AF-LS,VDC

> Substitute with a known-good steering wheel sensor and check for proper operation. If the problem is corrected, replace steering wheel sensor and then go to "Verification of Vehicle Repair" procedure.

> Faulty in steering wheel sensor signal only for EHPS

> go to "Verification of Vehicle Repair" procedure.

SBHST9603L

Terminal and Connector Inspection

- 1. Many malfunctions in the electrical system are caused by poor harness and terminals. Faults can also be caused by interference from other electrical systems, and mechanical or chemical damage.
- 2. Thoroughly check connectors for looseness, poor connection, bending, corrosion, contamination, deterioration, or damage.
- 3. Has a problem been found?

Repair as necessary and go to "Verification" YES

of Vehicle Repair" procedure Go to "CAN communication circuit inspectio-NO

n" procedure.

Steering System

CAN communication circuit inspection (EHPS ECU ↔ Steering angle sensor)

- 1. Ignition "OFF"
- 2. Disconnect Steering angle sensor connector and EHPS ECU connector
- 3. Measure the resistance between CAN-HIGH terminal of Steering angle sensor harness connector and CAN-HIGH terminal of EHPS ECU harness connector.
- Measure the resistance between CAN-LOW terminal of Steering angle sensor harness connector and CAN-LOW terminal of EHPS ECU harness connector.

Specification : below 1Ω

- 5. Is the measured resistance within specification ?
- YES ► Substitute with a known good MPU and check for proper operation. If the problem is corrected, replace MPU and go to "Verification of Vehicle Repair" procedure.
- NO
 Check for open/short in harness.
 Repair as necessary and then go to "Verification of Vehicle Repair" procedure.

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Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?
- **YES** Go to the applicable troubleshooting procedure.
- NO System is performing to specification at this time.

C2400 Motor Fault - Motor Not Running

Component Location

General Description

EHPS (Electro Hydraulic Power Steering) is assitance steering ability system uses electrical motor that generate oil pressure not to use the Engine power.

MPU(Motor Pump Unit) motor generate oil pressure and control steering force according to vehicle speed changes.

MPU ECU determine current amont in accordance with vehicle speed signal, steering angle sensor signal. MPU motor contron to current.

DTC Detecting Condition

Detecting Condition Possible Cause Item **DTC Strategy** Faulty motor Engine " ON " • **Enable Conditions** Threshold Value • motor revolution speed < 100rpm Faulty MPU • Detecting time 900ms Fail Safe . EHPS stop control Restoration conditions • IG OFF -> IG ON

DTC Description

The MPU set this code If the motor revolution speed below 100 rpm.

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Steering System

Diagnostic Circuit Diagram

Terminal and Connector Inspection

- 1. Many malfunctions in the electrical system are caused by poor harness and terminals. Faults can also be caused by interference from other electrical systems, and mechanical or chemical damage.
- 2. Thoroughly check connectors for looseness, poor connection. bending, corrosion. contamination. deterioration, or damage.
- 3. Has a problem been found?

NO • Go to "Component inspection" procedure.

Component inspection

- 1. Connect scantool to Data Link Connector(DLC).
- 2. Engine "ON"
- 3. Clear the DTC
- 4. Ignition "OFF"
- 5. Engine "ON"
- 6. Connect scantool and selet "Diagnostic Trouble Codes(DTCs)" mode and Read "DTC Status" parameter.

7. Is the DTC C2400 present?

YES Substitute with a known-good MPU and check for proper operation. If the problem is corrected, replace MPU and then go to "Verification of Vehicle Repair" procedure.

NO Faulty in temperature sensor or fault was repaired and MPU memory was not cleared. go to "Verification Vehicle Repair" procedure.

Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?

YES

- Go to the applicable troubleshooting procedure.
- NO System is performing to specification at this time.

C2413 Motor current fail (current over)

Component Location

General Description

EHPS (Electro Hydraulic Power Steering) is assitance steering ability system uses electrical motor that generate oil pressure not to use the Engine power.

MPU(Motor Pump Unit) motor generate oil pressure and control steering force according to vehicle speed changes.

MPU ECU determine current amont in accordance with vehicle speed signal, steering angle sensor signal. MPU motor contron to current.

DTC Detecting Condition

DTC Description

The MPU set this code If input value is out of normal range.

ltem	Detecting Condition	Possible Cause
DTC Strategy	Compare with calculated current value and measured current value	
Enable Conditions	Engine " ON "	Eaulty in power circuit
Threshold Value	current value > 150A	 Faulty in power circuit Faulty in ground circuit
Detecting time	• 5ms	over charge
Fail Safe	EHPS stop control	
Restoration conditions	IG OFF -> IG ON	

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Steering System

Diagnostic Circuit Diagram

Terminal and Connector Inspection

- 1. Many malfunctions in the electrical system are caused by poor harness and terminals. Faults can also be caused by interference from other electrical systems, and mechanical or chemical damage.
- 2. Thoroughly check connectors for looseness, poor connection. bending, corrosion. contamination. deterioration, or damage.
- 3. Has a problem been found?

NO • Go to "Component inspection" procedure.

Component inspection

- 1. Connect scantool to Data Link Connector(DLC).
- 2. Engine "ON"
- 3. Clear the DTC
- 4. Ignition "OFF"
- 5. Engine "ON"
- 6. Connect scantool and selet "Diagnostic Trouble Codes(DTCs)" mode and Read "DTC Status" parameter.

- 7. Is the DTC C2413 present?
- YES Substitute with a known-good MPU and check for proper operation. If the problem is corrected, replace MPU and then go to "Verification of Vehicle Repair" procedure.
- NO Faulty in temperature sensor or fault was repaired and MPU memory was not cleared. go to "Verification Vehicle Repair" procedure.

Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?

YES

- Go to the applicable troubleshooting procedure.
- NO System is performing to specification at this time.

C2420 Motor temperature sensor high input

Component Location

General Description

EHPS (Electro Hydraulic Power Steering) is assitance steering ability system uses electrical motor that generate oil pressure not to use the Engine power.

Temperature sensor is installed is MPU(Motor Pump Unit) in order to measure oil temperature, This sensor uses a thermistor whose resistance changes according to the temperature changes.

MPU ECU perform limit current control to prevent from over-heating and motor speed control according to viscosity changes.

DTC Detecting Condition

Item	Detecting Condition	Possible Cause
DTC Strategy	Signal monitoring	
Enable Conditions	Engine " ON "	
Threshold Value	 Temperature sensor > 125°C or Temperature to MPU ECU > 125°C 	 Faulty in battery Contamination of Oil / Clog of Oil path Faulty MPU
Detecting time	• 1sec.	
Fail Safe	EHPS stop control	
Restoration conditions	IG OFF -> IG ON	

DTC Description

This DTC code is set when supplied over current or input too high temperature to MPU ECU, in order to protect MPU ECU. The MPU not perform EHPScontrol.

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Steering System

Diagnostic Circuit Diagram

Fig.1

SBHST9604L

22.0 A

Fig.1) Engine "ON"

Q-axis Motor Current

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Electro Hydraulic Power Steering

4. Are "EPS temperature" within normal range?

Faulty in temperature sensor or fault was repaired and MPU memory was not cleared. go to "system check" procedure.

Wait for cooling MPU-motor enoughly and then go to "System check" procedure.

System check

- 1. Check oil gauge.
- 2. Check clog of oil path.
- 3. Is there any problem?

► Go to "Component inspection" procedure.

NO

► Repair as necessary and go to "Verification of vehicle Repair" procedure.

Component inspection

- 1. Connect scantool to Data Link Connector(DLC).
- 2. Engine "ON"
- 3. Clear the DTC
- 4. Ignition "OFF"
- 5. Engine "ON"
- 6. Connect scantool and selet "Diagnostic Trouble Codes(DTCs)" mode and Read "DTC Status" parameter.
- 7. Is the DTC C2420 present?
- YES ► Substitute with a known-good MPU and check for proper operation. If the problem is corrected, replace MPU and then go to "Verification of Vehicle Repair" procedure.
- ► Faulty in temperature sensor or fault was repaired and MPU memory was not cleared. go to "Verification Vehicle Repair" procedure.

Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?
- **YES** Go to the applicable troubleshooting procedure.
- NO System is performing to specification at this time.

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Steering System

C2421 Motor Temperature Sensor Low Input

Component Location

General Description

EHPS (Electro Hydraulic Power Steering) is assitance steering ability system uses electrical motor that generate oil pressure not to use the Engine power.

Temperature sensor is installed is MPU(Motor Pump Unit) in order to measure oil temperature, This sensor uses a thermistor whose resistance changes according to the temperature changes.

MPU ECU perform limit current control to prevent from over-heating and motor speed control according to viscosity changes.

DTC Detecting Condition

ltem	Detecting Condition	Possible Cause
DTC Strategy	Signal monitoring	
Enable Conditions	Engine " ON "	Eaulty in battery
Threshold Value	• Temperature sensor \leq -40°C	 Contamination of Oil / Clog of Oil path Faulty MPU
Detecting time	• 0.1sec.	
Fail Safe	EHPS stop control	
Restoration conditions	 Temperature sensor > -38°C 	

DTC Description

The MPU set this code If input value from temperature sensor is too low and not control EHPS.

Diagnostic Circuit Diagram

Fig.1) Engine "ON"

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Steering System

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4. Are "EPS temperature" within normal range?

YES Faulty in temperature sensor or fault was repaired and MPU memory was not cleared. go to "system check" procedure.

Wait for cooling MPU-motor enoughly and then go to "System check" procedure.

System check

- 1. Check oil gauge.
- 2. Check clog of oil path.
- 3. Is there any problem?

► Go to "Component inspection" procedure.

NO

Repair as necessary and go to "Verification of vehicle Repair" procedure.

Component inspection

- 1. Connect scantool to Data Link Connector(DLC).
- 2. Engine "ON"
- 3. Clear the DTC
- 4. Ignition "OFF"
- 5. Engine "ON"
- 6. Connect scantool and selet "Diagnostic Trouble Codes(DTCs)" mode and Read "DTC Status" parameter.
- 7. Is the DTC C2421 present?
- YES Substitute with a known-good MPU and check for proper operation. If the problem is corrected, replace MPU and then go to "Verification of Vehicle Repair" procedure.
- NO Faulty in temperature sensor or fault was repaired and MPU memory was not cleared. go to "Verification Vehicle Repair" procedure.

Verification of Vehicle Repair

After a repair, it is essential to verifying that the fault has been corrected.

- 1. Connect scan tool and select "Diagnostic Trouble Codes(DTCs)" mode.
- 2. Using scantool, Clear DTC.
- 3. Operate the vehicle within DTC Enable conditions in General information.
- 4. Are any DTCs present ?
- Go to the applicable troubleshooting proced-YES ure.
- NO System is performing to specification at this time.

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